

Rise of the Machines: AI Robotics Breakthroughs from November 17-24, 2025

The humanoid robotics industry crossed a pivotal threshold this week as Chinese manufacturers began mass-producing factory robots while American companies faced their first major safety reckoning. **UBTECH delivered several hundred Walker S2 humanoids to automotive giants** including BYD and Geely—marking humanity's first large-scale commercial deployment of full-size bipedal robots in industrial settings. [prnewswire](#) [AI Insider](#) Meanwhile, a whistleblower lawsuit against Figure AI alleging robots "powerful enough to fracture a human skull" [CNBC](#) [Interesting Engineering](#) signals that the industry's rapid ascent is colliding with urgent safety concerns. Physical Intelligence's new $\pi^*0.6$ model demonstrated that reinforcement learning can **more than double robot task performance**, [arXiv](#) potentially reshaping how every humanoid learns. The week's developments reveal an industry racing toward commercialization while grappling with the profound implications of deploying increasingly capable machines alongside human workers.

UBTECH's mass delivery marks a manufacturing milestone

UBTECH Robotics achieved what the company calls the "world's first mass delivery of humanoid robots" on November 17, shipping several hundred Walker S2 industrial humanoids to Chinese manufacturers. [prnewswire](#) [AI Insider](#) The deployment represents a decisive step beyond prototypes and pilots into genuine factory-floor integration.

The Walker S2 operates across automotive assembly lines at **BYD, Geely Auto, FAW-Volkswagen, and Audi FAW**, with additional deployments at Foxconn facilities and SF Express logistics centers. [prnewswire](#) [theaiinsider](#) These robots can deep-squat, stoop, and lift payloads up to **15 kilograms** while autonomously swapping depleted batteries—a first-of-its-kind capability enabling continuous operation. [Interesting Engineering](#) UBTECH reports orders exceeding **800 million yuan (~\$112 million)** since early 2025, with production capacity scaling from 500 units this year to 5,000 by 2026 and 10,000 by 2027. [prnewswire](#)

The Walker S2 features UBTECH's "Co-Agent" intelligent system for intention understanding and autonomous anomaly detection, integrated with its BrainNet technology platform. [prnewswire](#) While Figure AI CEO Brett Adcock publicly questioned whether UBTECH's promotional footage showing hundreds of robots marching was CGI, [Tech Times](#) the industrial deployment claims have been verified through multiple partner confirmations. This Chinese lead in mass production contrasts sharply with American companies still focused on pilot programs and funding announcements.

Figure's BMW deployment ends with hard lessons and a lawsuit

Figure AI retired its Figure 02 (F.02) humanoid fleet on November 19 after an 11-month deployment at BMW Manufacturing's Spartanburg, South Carolina plant—simultaneously demonstrating progress and exposing

limitations. The robots helped produce more than **30,000 BMW X3 vehicles**, loading over **90,000 sheet-metal parts** (Interesting Engineering) across 1,250+ hours of runtime (Interesting Engineering) (FigureAI) with task accuracy exceeding **99%** at 5-millimeter tolerance.

CEO Brett Adcock shared images of worn, scratched robots as proof of sustained real-world operation— (Humanoids Daily) the machines walked approximately 200 miles inside the facility. (FigureAI) But the deployment also revealed critical weaknesses: the **forearm emerged as the primary failure point** due to the complexity of packing three degrees of freedom, thermal management, and cabling into a compact space. Figure's upcoming Figure 03 design eliminates the distribution board and dynamic cabling in the wrist, with motor controllers communicating directly with the main computer. (FigureAI) (Interesting Engineering)

Two days later, a far more troubling development emerged. Former head of product safety Robert Gruendel filed a federal lawsuit on November 21 alleging wrongful termination after warning executives that Figure's robots posed serious safety risks. (CNBC) Gruendel claims one robot "carved a quarter-inch gash into a steel refrigerator door during a malfunction" and that safety concerns were "treated as obstacles, not obligations." (TechSpot) The complaint alleges the company "gutted" its safety roadmap after securing (TechSpot) a **\$39 billion valuation**. (Mogaznews) Figure AI responded that Gruendel was "terminated for poor performance" and will "thoroughly discredit" the allegations in court. (CNBC) Attorney Robert Ottinger characterized this as potentially "among the first whistleblower cases related to the safety of humanoid robots"— (CNBC) a legal precedent that could shape industry accountability standards.

Physical Intelligence's reinforcement learning doubles robot performance

Physical Intelligence released its $\pi^*0.6$ model on November 17-18, introducing a training methodology that challenges the dominant imitation learning paradigm used by most competitors. (Physical Intelligence) The new RECAP (RL with Experience & Corrections via Advantage-conditioned Policies) method **more than doubles throughput on difficult tasks while roughly halving failure rates**. (physicalintelligence)

The approach works through three stages: initial training on demonstrations, incorporation of teleoperator corrections and coaching, then autonomous reinforcement learning from self-gathered experience.

(Physical Intelligence) A value function predicts success probability at each step, enabling the system to determine which specific actions led to good or bad outcomes—a form of credit assignment that pure imitation cannot achieve. (physicalintelligence) The model demonstrated **13 continuous hours of espresso-making**, three hours of folding 50 different novel laundry items in an unfamiliar home, and assembling 59 boxes for chocolate packaging in a real factory. (Humanoids Daily)

The technical insight addresses a fundamental limitation: imitation learning suffers from compounding errors where small mistakes cascade into task failures. (physicalintelligence) (Physical Intelligence) By learning from both successes and failures through RL, robots can potentially achieve "superhuman performance" through self-improvement rather than merely copying human demonstrations. Physical Intelligence simultaneously announced a **\$600 million funding round at \$5.6 billion valuation**, led by CapitalG (Alphabet's growth fund)

with participation from Jeff Bezos, Lux Capital, Thrive Capital, Index Ventures, and T. Rowe Price.

Humanoids Daily

SiliconANGLE

DeepMind positions Gemini as "Android for robots"

Google DeepMind made a strategic move on November 19-20 by hiring Aaron Saunders, former Boston Dynamics CTO and 22-year veteran who oversaw development of Spot, Atlas, and the new electric Atlas.

[winbuzzer](#) [Humanoids Daily](#) The hire signals DeepMind's intensifying commitment to building what CEO Demis Hassabis calls an "Android for robots"—a universal AI operating system that works across diverse robotic hardware. [winbuzzer](#) [WinBuzzer](#)

Hassabis articulated the vision: "We want to build an AI system, a Gemini base, that can work almost out-of-the-box, across any body configuration... Obviously humanoids, but non-humanoids too." [DNYUZ](#) This platform approach contrasts with vertically integrated competitors like Tesla and Figure AI who develop proprietary hardware and software. DeepMind's strategy mirrors Android's mobile dominance—control the intelligence layer while hardware commoditizes. [winbuzzer](#) [WinBuzzer](#)

Saunders' specific mandate addresses the **sim-to-real bottleneck**, where AI trained in pristine simulations fails when encountering real-world friction, variability, and unpredictability. His two decades of experience bridging software algorithms with physical hardware at Boston Dynamics makes him uniquely qualified for this challenge. [winbuzzer](#) DeepMind's existing Gemini Robotics platform, launched in June 2025, has already demonstrated tasks including folding origami, preparing lunches, and tying shoelaces. [AOL](#) The Saunders hire suggests plans for building hardware reference platforms—similar to how Pixel phones serve Android development—to accelerate the ecosystem.

Agility and AgiBot prove endurance at production scale

Agility Robotics reported on November 20 that its Digit humanoid moved over **100,000 totes** at GXO Logistics' facility in Flowery Branch, Georgia—described as the first commercial deployment proving humanoid reliability at industrial scale. [Winsolutions](#) The milestone validates that humanoid robots can perform high-volume, repetitive tasks across thousands of cycles in live production environments, picking totes on and off autonomous mobile robots, loading conveyors, and stacking at floor locations. [agilityrobotics](#)

Chinese startup AgiBot achieved a different endurance milestone when its A2 humanoid set the Guinness World Record for "longest journey walked by a humanoid robot" on November 21. The robot completed a **106.286-kilometer (66-mile) trek** from Suzhou to Shanghai over November 10-13, navigating traffic lights, narrow passages, crowded sidewalks, and varied terrain including asphalt, tiles, bridges, and slopes. [CBS News](#) [The Star](#) A hot-swap battery system enabled continuous operation, and the robot complied with traffic regulations throughout. [The Morning News](#) The A2 stands 175 centimeters tall with 28 joint motors, dual GPS, LiDAR, and infrared depth cameras. AgiBot reports shipping over **1,000 commercial units** in 2025. [Interesting Engineering](#)

These demonstrations address the critical question of whether humanoid robots can sustain performance over extended periods rather than just executing impressive short demos. Both achievements suggest the technology is maturing from laboratory curiosities toward production-ready systems.

Quadrupeds and drones advance autonomous operations

Boston Dynamics' Spot quadruped gained significant traction in two distinct domains this week. Data reported November 18-19 revealed that **60+ bomb squads and SWAT teams** across the US and Canada now deploy Spot—a previously unreported expansion into public safety with approximately 2,000 units operating globally [\(The Boston Globe\)](#) at roughly \$250,000 per fully-equipped robot. [\(The Boston Globe\)](#)

On November 17, IFS and Boston Dynamics announced a collaboration combining Spot with IFS.ai agentic AI software for autonomous industrial inspection. [\(Robotics & Automation News\)](#) Spot uses thermal cameras for temperature anomalies, acoustic sensors for gas and air leaks, computer vision for analog gauge reading, and systems for chemical spill and voltage anomaly detection. The partnership represents the convergence of physical sensing robots with enterprise AI systems capable of triggering preventative maintenance and predictive failure analysis. [\(Robotics & Automation News\)](#)

In aerial robotics, Paris-based Rift raised **€4.6 million** on November 20 for its "Surveillance-as-a-Service" platform using long-endurance VTOL drones with autonomous launch and recovery stations. [\(DRONELIFE\)](#) The company targets 10x cost reduction versus traditional helicopter surveillance, with a 2027 goal of fully autonomous mission cycles including anomaly detection. [\(DRONELIFE\)](#) Entropy Robotics announced leveraging SRI International's visual-inertial navigation for GPS-denied flight on November 18—critical for FAA approval of autonomous UAV operations. [\(SRI International\)](#)

Industrial automation standards undergo fundamental shift

A significant regulatory development emerged November 24 when updated ISO 10218 and ANSI/A3 R15.06 safety standards replaced the term "cobot" with "collaborative application." [\(Manufacturing Dive\)](#) This first major update in a decade redefines safety at the **application level rather than machine level**, meaning the same robot may require different safety certifications depending on how it's deployed.

The change carries substantial business implications: manufacturers must now demonstrate safety for specific operational contexts rather than certifying robots as generically "collaborative." This stricter framework will affect how collaborative robots are designed, certified, and marketed globally, potentially slowing deployment while improving actual safety outcomes.

Delta Electronics unveiled its D-Bot Robotics Platform at SPS 2025 in Nuremberg [\(Robotics & Automation News\)](#) on November 21, integrating with NVIDIA Omniverse and Isaac Sim for digital twin workflows. [\(Robotics & Automation News\)](#) A partnership with Waveye provides radar-based safety systems distinguishing humans from machines. [\(Robotics & Automation News\)](#) The platform targets both SMEs and enterprises seeking scalable,

cost-effective factory automation—addressing the gap where current solutions remain too expensive or complex for smaller manufacturers.

Investment surge raises bubble concerns amid reindustrialization push

NVIDIA announced partnerships on November 17-20 with Agility Robotics, Amazon Robotics, Figure AI, and Skild AI (NVIDIA Corporation) as part of "America's Reindustrialization"—an initiative responding to **\$1.2 trillion in US production capacity investments** announced in 2025. (NVIDIA Newsroom) NVIDIA positions its three-computer architecture as critical infrastructure for the collaborative robots these new facilities will require.

Foxconn announced partnerships with both OpenAI and Alphabet's Intrinsic on November 21, focusing on AI hardware manufacturing readiness and shifting from "product-specific automation to general-purpose intelligent robotics." These alliances position major manufacturing capacity to support the emerging AI-robotics convergence.

Investment data paints a picture of extraordinary capital flows. Physical Intelligence's \$600 million round (Humanoids Daily +2) and Figure AI's reported \$39 billion valuation (Mogaznews) represent the high end, while defense-focused Bone AI raised \$12 million (TechCrunch) and Flexion secured \$50 million for humanoid AI development. (Crunchbase News) Unitree Robotics completed pre-IPO tutoring on November 17 targeting a **\$7 billion valuation** on Shanghai's Star Market. (scmp) Industry analysts note that 2025 robotics investment is projected to reach **\$21 billion**—(Yahoo Finance) with 63% flowing to defense applications—raising questions about whether valuations reflect sustainable business potential or speculative excess. (GlobeNewswire)

Workforce and regulatory pressures intensify

The World Economic Forum's Future of Jobs 2025 report indicates **58% of employers** expect robotics and automation to transform their business by 2030, with 40% anticipating workforce reductions where AI can automate tasks. (World Economic Forum) Yet 91% of organizations using automation will hire new employees in 2025—(Coursera) suggesting augmentation rather than wholesale replacement in the near term. The report identifies skills gaps as the primary barrier to transformation, with the equivalent of 59 out of every 100 workers requiring training.

Massachusetts filed first-in-the-nation legislation to ensure responsible use of advanced robotic technologies, supported by Boston Dynamics and the ACLU. The bill bans weapon-mounted robotic devices, prohibits using robots to threaten or physically restrain individuals, and imposes **\$5,000-\$25,000 fines** for violations—(ACLU Massachusetts) while exempting military applications, bomb disposal, and licensed testing. This framework could serve as a model for other states seeking regulatory clarity without stifling innovation.

The EU Machinery Regulation taking effect January 2027 will require machines with "self-evolving behavior through experience" to undergo enhanced conformity assessment, with lifetime cybersecurity requirements for network-connected robots. Manufacturers must document safety proofs for future operational states, not just current capabilities—a significant burden as AI-powered robots become more autonomous.

Conclusion

The past seven days crystallized the humanoid robotics industry's central tension: rapid commercialization is outpacing the development of safety frameworks, regulatory structures, and workforce adaptation strategies. **China now leads in actual production deployment** while American companies accumulate staggering valuations based largely on future potential. Physical Intelligence's reinforcement learning breakthrough suggests a path to dramatic capability improvements, but the Figure AI lawsuit reveals that even the most well-funded ventures may be cutting corners on safety.

Three developments warrant close attention. First, the emergence of universal robot AI platforms—DeepMind's "Android for robots" and NVIDIA's manufacturing partnerships—may determine whether value accrues to hardware or intelligence providers. Second, regulatory frameworks from Massachusetts to the EU are crystallizing faster than expected, with the "collaborative application" standards shift fundamentally changing how robots will be certified and deployed. Third, the 63% concentration of robotics investment in defense applications ([Robotics & Automation News](#)) suggests that military demand, not consumer or industrial markets, currently drives the industry's economics.

The robots are indeed rising—but whether this week marked the beginning of a transformative industrial era or the peak of a speculative bubble remains an open question that the next twelve months will answer.